

Page 1

140	QC5- Inspect part completeness to step on W/O	0.00	
140			
QC	Memo	0.00	
Quality Control	***RE-CHECK TORCQUE ON CLAMP AS PER DWG.***		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Tuesday, May 26, 2015 12:50:33 PM

Page 1

Work Order ID: 133189

133189

Parent Item: D119-796-151

D119-796-151

Parent Item Name: FWD Crosstube Installation with Step (no hardware)

Start Date: 6/04/15

Required Date: 6/04/15

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.09.09 NEW ISSUE DD VERF:JLM IPP
REV:B 14.11.19 AS PER REV.C DD VERF:JLM IPP REV:C
14.12.09 AS PER REV.PC6 DD VERF:JLM IPP REV:D 15-02-11
AS PER REV D JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-796-141		Manufactured	No		131077		Each	0.0000		1			
D119-796-141									**		1	CR 15.06.16	
FWD Crosstube Installation without Step (no hardware)													
D5123-3		Manufactured	No				Each	78.0000		4			
D5123-3									**		4	CR 15.06.16	
Clamp Cushion													
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					lg55 132105	78				1			
					126747	12							
					127133	6							
					131410	31							
					131871	29				3			
D5149-041		Manufactured	No		133460		Each	2.0000		2			
D5149-041									**			CR 15.06.16	
Fwd Step Base Assembly													
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					LG	2							
					131331	2							
					130000					2			

DQA: _____ Date: _____



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Work Order ID: 133189

133189

Parent Item: D119-796-151

D119-796-151

Parent Item Name: FWD Crosstube Installation with Step (no hardware)

Start Date: 6/04/15

Required Date: 6/04/15

Start Qty: 1.00

Required Qty: 1.00

MS21920-22

Purchased

No

Each

114.0000

4

MS21920-22

**

CH 15.06.16

Clamp

Location

Loc Qty

Loc Code

LG050

114

M128636

3

M130822

2

M132045

29

M132275

80

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

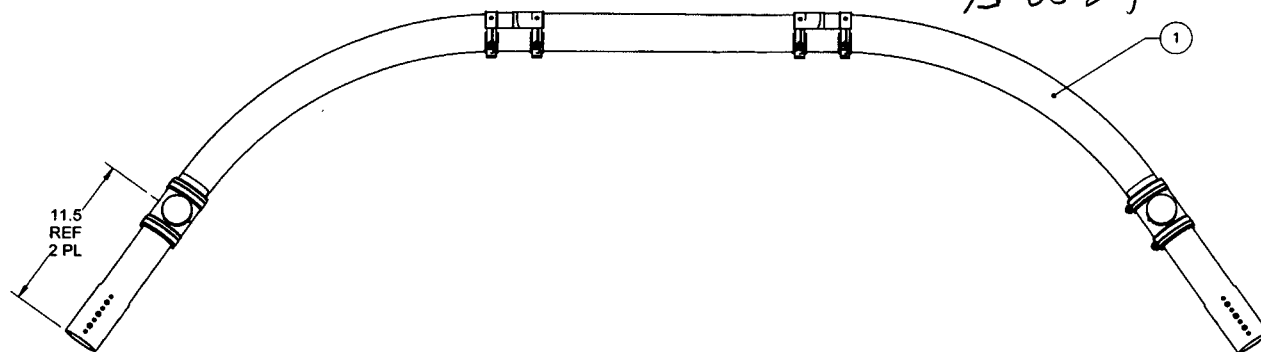
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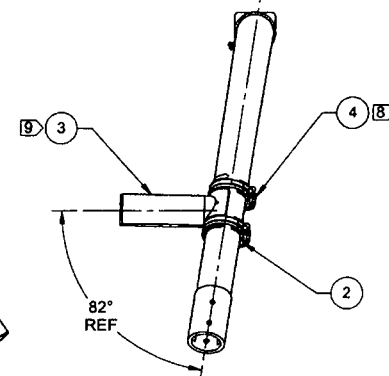
ITEM	QTY	P/N	DESCRIPTION
	X	D119-796-151	XTUBE ASSY (AW119 MKII FWD)
1	1	D119-796-141	XTUBE ASSY (AW119 MKII FWD)
2	4	D5123-3	CUSHION
3	2	D5149-041	FWD STEP ASSEMBLY
4	4	MS21920-22	CLAMP

SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO
WORK
NO. 133-189 MJS
15-05-27



D119-796-151 XTUBE ASSY (AW119 MKII FWD)

D119-796-141 XTUBE
BENDING PLANE



RELEASED

2015 FEB 09

ECN 15-516 P

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 METHOD 6.5
- 7) WEIGHT: 19.87 lbs
- 8) TORQUE MS21920-22 CLAMPS TO 50 IN-LBS MAX
- 9) LOCATE STEP USING POST FITTING ON CROSSTUBE

D	D5123-3 CLAMP CUSHION WAS D5123-9 CLAMP CUSHION, MS21920-22 WAS -24.	AP	15.01.19
C	RE-DESIGN STEP INSTALLATION	DB	14.11.24
B	D5149-043 WAS D5149-041, AN4C8A WAS AN4C10A, D2274 WAS D5153-1	AP	14.11.04
A	NEW ISSUE	AP	14.09.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AP		
DRAWN	AP		
CHECKED	DB		
MFG. APPR.	JLM		
APPROVED	HS		
DE APPR.	DS		
DATE	15.01.19		

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D119-796-151

TITLE
XTUBE ASSY (AW119 MKII FWD)

SCALE
NTS

REV. D
SHEET 1 OF 1

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